



Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

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Part #525-381 KM 37SS Helmet Spares Kit

Part #	Description	Qty	Part #	Description	Qty
330-030	Screw	1	510-747	Oral Nasal Mask	1
330-035	Washer	1	510-754	Head Cushion Assembly	1
505-730	Quad Valve Exhaust Assembly	1	510-776	Exhaust Valve	2
510-008	O-ring	2	515-033	Communications Set	1
510-010	O-ring	1	520-020	Valve Body	1
510-029	O-ring	2	520-022	Exhaust Valve Insert	1
510-260	O-ring, View Port	1	520-200	Valve Seat	2
510-450	O-ring, Neck Ring	1	525-309	Kit, Regulator Rebuild	1
510-481	O-ring	2	525-313	Kit, Side Block Rebuild	1
510-550	Valve, Oral Nasal	1	525-745	Head Cushion Foam Spacer Kit	1
510-575	Pad, Nose Block	1	530-028	Lock Nut	1
510-628	Neck Dam, Neoprene (Medium)	1	530-145	Lock Nut	8
510-683	Chin Cushion	1			

*See back of page for *O-ring Identification*

O-rings should be lightly lubricated with food grade silicone Molykote® 111 or equivalent in accordance with the operations and maintenance manual. Christo-Lube® may also be used. At a minimum, all helmet or BandMask® O-rings should be replaced at least once a year in accordance with the A2.1 checklist for the helmet or mask being inspected. When using the A2.1 as an “inspection” only, in-between annual overhauls, O-rings may be reused if inspection reveals the O-rings are serviceable. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection (A2.2 checklist) will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

⚠ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturers' parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.

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**O-ring Identification*



510-008



510-010



510-029



510-481

510-260 6.5" x 0.153"
Face Port O-ring
(not pictured)

510-450 9" x 0.278"
Neck Ring O-ring
(not pictured)