



## SAFETY DATA SHEET

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product Identifier**

**Product Name** 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

**Other means of identification**

**Synonyms** No information available

**Recommended use of the chemical and restrictions on use**

**Identified uses** Lubricant

**Uses advised against** Consumer use

**Details of the supplier of the safety data sheet**

**Manufacturer**

Lubrication Engineers Inc.  
300 Bailey Avenue  
Fort Worth, TX 76107  
USA  
(817) 916-3200

**Emergency Telephone Number**

CHEMTREC: +1-703-527-3887 (INTERNATIONAL)  
1-800-424-9300 (NORTH AMERICA)

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

### Label Elements

#### **Emergency Overview**

##### **Signal Word**

None

The product contains no substances which at their given concentration, are considered to be hazardous to health

**appearance** red

**Physical state** liquid

**Odor** Hydrocarbon-like

#### **Precautionary Statements - Prevention**

None.

#### **Response**

None.

#### **Eyes**

None.

#### **Skin**

None.

#### **Inhalation**

None.

#### **Ingestion**

None.

#### **Fire**

None.

#### **Spill**

None.

#### **Storage**

None.

#### **Disposal**

None.

#### **Hazards not otherwise classified (HNOC)**

None

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

The producer of "6404" declares that it contains less than 3% DMSO extractable material by IP-346

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

## 4. FIRST AID MEASURES

### First Aid Measures

<b>General Advice</b>	If symptoms develop move victim to fresh air. Show this safety data sheet to the doctor in attendance. Do not breathe dust/fume/gas/mist/vapors/spray.
<b>Eye Contact</b>	Rinse thoroughly with plenty of water, also under the eyelids. Keep eye wide open while rinsing.
<b>Skin Contact</b>	Consult a physician if necessary. Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes.
<b>Inhalation</b>	Move to fresh air. Consult a physician. If not breathing, give artificial respiration.
<b>Ingestion</b>	May cause adverse kidney effects. Drink plenty of water. Do NOT induce vomiting.
<b>Protection of First-aiders</b>	Use personal protective equipment.

### Most important symptoms and effects, both acute and delayed

**Symptoms** None known.

### Indication of any immediate medical attention and special treatment needed

**Notes to Physician** Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

<b>Flash Point</b>	237 °C / 460 °F
<b>Suitable Extinguishing Media</b>	Water spray, Carbon dioxide (CO2), Foam, Dry chemical
<b>Unsuitable Extinguishing Media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Specific Hazards Arising from the Chemical</b>	Thermal decomposition can lead to release of irritating gases and vapors.

### Explosion Data

**Sensitivity to Mechanical Impact** Not impact sensitive.  
**Sensitivity to Static Discharge** May be ignited by friction, heat, sparks or flames.

**Protective Equipment and Precautions for Firefighters** Wear self-contained breathing apparatus and protective suit.

**NFPA**                      **Health hazard** 1                      **Flammability** 1                      **Instability** 1

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

**Personal Precautions** Do not touch or walk through spilled material. Remove all sources of ignition.

### Environmental Precautions

**Environmental Precautions** Prevent entry into waterways, sewers, basements or confined areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

### Methods and material for containment and cleaning up

**Methods for Containment** Prevent further leakage or spillage if safe to do so. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

**Methods for Cleaning up** Use personal protective equipment. Dam up. Take up mechanically and collect in suitable container for disposal. Clean contaminated surface thoroughly.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Prevent vapor buildup by providing adequate ventilation during and after use. Do not eat, drink or smoke when using this product.

### Conditions for safe storage, including any incompatibilities

**Technical measures/Storage conditions** Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

**Incompatible products.** Strong oxidizing agents. Strong acids. Strong bases.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
White Mineral Oil 8042-47-5	TWA: 5 mg/m <sup>3</sup>	TWA: 5 mg/m <sup>3</sup> (vacated) TWA: 5 mg/m <sup>3</sup>	IDLH: 2500 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup> STEL: 10 mg/m <sup>3</sup>
Calcium Sulfate 7778-18-9	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup> (vacated) TWA: 15 mg/m <sup>3</sup> (vacated) TWA: 5 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>
Ethyl acrylate 140-88-5	STEL 15 ppm TWA: 5 ppm	TWA: 25 ppm TWA: 100 mg/m <sup>3</sup> (vacated) TWA: 5 ppm (vacated) TWA: 20 mg/m <sup>3</sup> (vacated) STEL: 25 ppm (vacated) STEL: 100 mg/m <sup>3</sup> (vacated) S* S*	IDLH: 300 ppm
Diphenylamine 122-39-4	TWA: 10 mg/m <sup>3</sup>	(vacated) TWA: 10 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup>

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

## Appropriate engineering controls

**Engineering Measures**                      Showers  
    Eyewash stations  
    Ventilation systems.

## Individual protection measures, such as personal protective equipment

**Eye/Face Protection**                      Tightly fitting safety goggles.

**Skin and Body Protection**                Long sleeved clothing. Protective gloves.

**Respiratory Protection**                  No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Hygiene Measures**                         Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	liquid
<b>appearance</b>	red
<b>Odor</b>	Hydrocarbon-like
<b>Odor threshold</b>	No information available

#### Property

<b>pH</b>	6 - 8
<b>Melting point/freezing point</b>	No data available
<b>Boiling Point/Range</b>	no data available
<b>Flash Point</b>	237 °C / 460 °F
<b>Vapor pressure</b>	No data available
<b>Vapor Density</b>	< 1 ( Air = 1 )
<b>Specific Gravity</b>	0.88
<b>Water solubility</b>	negligible
<b>Partition Coefficient: n-octanol/water</b>	no data available
<b>Autoignition Temperature</b>	No data available
<b>Decomposition Temperature</b>	No data available
<b>Viscosity, kinematic</b>	98.27 cSt @ 40°C

#### Property

## 10. STABILITY AND REACTIVITY

**reactivity**                                      No information available

**Chemical stability**                         Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**    None under normal processing.

**Conditions to Avoid**                      Heat, flames and sparks. Contact with other chemicals

**Incompatible Materials**                  Strong oxidizing agents. Strong acids. Strong bases.

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

**Hazardous Decomposition Products** Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke)

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

<b>Product Information</b>	Product does not present an acute toxicity hazard based on known or supplied information
<b>Inhalation</b>	May cause irritation of respiratory tract.
<b>Eye Contact</b>	Contact with eyes may cause irritation.
<b>Skin Contact</b>	May cause irritation.
<b>Ingestion</b>	There is no data available for this product.

**Component Information** No information available

### Information on toxicological effects

**Symptoms** No information available.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

The producer of "6404" declares that it contains less than 3% DMSO extractable material by IP-346

**Sensitization** No information available.

**Mutagenic Effects** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** No information available.

**Target Organ Effects** Respiratory system, Eyes, Skin.

### Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

**ATEmix (oral)** 4614 mg/kg

**ATEmix (dermal)** 5538 mg/kg

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity** No information available

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

**Persistence and Degradability** No information available.

**Bioaccumulation** .

**Mobility** The product is insoluble and floats on water.

Chemical Name	Log Pow
White Mineral Oil 8042-47-5	>6
2-Ethylhexyl acrylate 103-11-7	4.64
Ethyl acrylate 140-88-5	1.18
Diphenylamine 122-39-4	3.5

**Other Adverse Effects** No information available

## 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

**Waste Disposal Methods** Dispose of in accordance with local regulations.

**Contaminated Packaging** Do not re-use empty containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Ethyl acrylate 140-88-5				Ignitable waste
Diphenylamine 122-39-4		Included in waste streams: F039, K083, K104		

This product contains one or more substances that are listed with the State of California as a hazardous waste

Chemical Name	California Hazardous Waste Status
Diphenylamine 122-39-4	Toxic

SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

Revision Date 04-29-2014

Revision Number 5

## 14. TRANSPORT INFORMATION

DOT Not regulated

## 15. REGULATORY INFORMATION

### International Inventories

TSCA	Complies
DSL/NDSL	Not determined
NDSL	Not determined
EINECS	Not determined
ELINCS	Not determined
ENCS	Not determined
IECSC	Complies
KECL	Not determined
PICCS	Not determined
AICS	Not determined

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

### U.S. Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Ethyl acrylate - 140-88-5	140-88-5	0.0009	0.1
Diphenylamine - 122-39-4	122-39-4	0.0008	1.0

#### SARA 311/312 Hazard Categories

<b>Acute Health Hazard</b>	Yes
<b>Chronic Health Hazard</b>	No
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No



SDS: 6404

# 6404 MONOLEC® R&O COMPRESSOR/TURBINE OIL

Issuing Date 04-24-2012

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**Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Ethyl acrylate 140-88-5	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

**U.S. State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	California Prop. 65
Ethyl acrylate - 140-88-5	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Petroleum distillates, solvent-refined light paraffinic 64741-89-5		X	

**16. OTHER INFORMATION**

Issuing Date 04-24-2012

Revision Date 04-29-2014

Reason for revision Change to composition.

**Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**